

PROTECTIVE WEAR SLEEVE HAVING TAPERED LOCK AND RETAINERFIELD OF THE INVENTION

The invention relates to a manually
replaceable protective wear sleeve having a tapered
5 design in combination with a beveled retainer for
insertion between the bit holder and cutting tool.

BACKGROUND OF THE INVENTION

For many years the conventional method of
attaching cutting bit holder to a drum or chain in the
10 mining and construction industries was to directly weld
the bit holding block to the mining or construction
machine cutters. This welding method of attachment of
cutters to drums and chains required the use of a
cutting torch to remove a cutting bit holder, and
15 welding equipment to connect the cutting bit holder to
the drum or chain. A skilled welder was needed to
remove bit holders and replace the old bit holder with a
new bit holder. Because of the difficulties in finding
experienced welders and the problems of welding bit
20 holders onto machines on site the bit holders and
cutting tools were simply not replaced. This resulted
in adjacent bits becoming overloaded and wearing at an
accelerated rate. U. S. Patents 4,542,943 and 4,068,897
disclose bit holder designs in which the bit holder is
25 removably attached to a support block base typically
welded onto the cutting machine to permit easy
replacement of the bit holder by unskilled personnel.

In mining machines such as continuous miners,
road working machines like road planers and earth moving
30 machines such as mechanized shovels a plurality of
cutting bits are mounted on these apparatus for cutting
earth strata or man made surfaces such as asphalt,
pavement and concrete. Moving means such as a rotating

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wheels, chains, rotating arms or rotating drums move the bits. Mining machines themselves are of various types including undercutting machines, continuous mining machines and long wall mining machines. The bits
5 generally include bit holders for holding the cutting bits. The bit holder is connected directly to the moving machinery or is connected to a support block that is welded onto the operating machinery. A protective wear sleeve is inserted in the bit holder for reducing
10 the wear on the bit holder caused by fretting between a shank of the cutting bit and a bit holder bore.

The wear sleeves of the prior art are fixed in there proper position in the bit holder by wedge arrangements between the protective wear sleeve and a
15 bit holder bore taught in U. S. Patent 5,498,069 to Siebenhofer et al and U. S. Patent 4,057,294. These wedge arrangements are designed for fixing the protective wear sleeve to the bit holder in such a manner that substantially no relative movement occurs
20 between the protective sleeve and the bit holder. The bit holders in these patents are provided with a tapered portion and the bit holder is provided with a tapered cavity to receive the tapered portion of the wear sleeve. The contact and friction between the protective
25 wear sleeve and the bit holder prevents relative rotation and fretting between the sleeve and bit holder.

The protective wear sleeves of the cutting bit assemblies in industry must be replaced regularly as they wear out. However the protective sleeve must be
30 sufficiently secured in the bit holder so as not to be knocked loose by loads and torques that occur during normal operation of the mining/construction machinery. The prior art protective sleeves in addition to the wedge design include connecting means such as pins,
35 screws, and bolts as taught by U. S. Patent 4,337,980 to Kreckler and U. S. Patent 5,370,448 to Sterwerf.

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5 Cylindrical split ring retainers that are
positioned about an annular grooved shank portion of a
cutting bit are well-known in the art for securing a
wear sleeve to the cavity of a bit holder as seen in US
patent 5,628,549 to Ritchey et al. U. S. Patent
0 3,833,265 to Elders also shows a split sleeve retainer
between the sleeve and bore. The split sleeves is
constructed from a resilient spring-like material that
is compressed when the split sleeve ring is axially
hammered into the cavity of the bit holder. The
5 cylindrical split sleeve becomes biased outwards against
the corresponding bit holder cavity bore tightly
securing the sleeve against axial movement. The
retainer is frictionally held in place against the
sidewall of the bit holder bore preventing axial
10 displacement of the retainer. The sidewalls of the
annular groove wear sleeve about against the split
sleeve retainer and the sleeve is thereby prevented from
being axially knocked out of the bit holder. However,
such designs sometimes are inadequate since they are
15 somewhat likely to become knocked out during operation
of cutting machinery.

U. S. Patent 5,725,283 to O'Neill discloses a wear sleeve that is affixed to the bit holder block by interference fit. The bore dimension of the bit holder and the outer diameter of the wear sleeve have to be precisely cut and honed. There is little tolerance for error in manufacturing the outside diameter of the wear sleeve and the bore of the bit holder. This type of precise manufacturing is expensive and time consuming.

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When it is desired to remove the protective wear sleeve from the bit holder the wear sleeve is removed by a prying action using a well-known prying fork that is wedged between a shoulder of the wear sleeve and the exposed mining face of the bit holder. The wear sleeve is easily removed in one prying step without the necessity of disconnecting a retainer, split safety ring or unthreading a bolt for instance as in the prior art.

The split sleeve retainer clip of the present invention includes beveled portions at opposite ends of the cylinder. The beveled ends upon insertion of the retainer into the bit holder cavity bore are compressed into contact with the protective wear sleeve. The angle of taper of the beveled ends decreases from the initial angle of taper of the retainer sleeve in its uncompressed position prior to the protective wear sleeve being inserted into the bit holder

The beveled ends of the retainer in its non-compressed unbiased state are initially angled at approximately 25 degrees with respect to the central axis C-C in figure 4 of the retainer sleeve, the beveled ends are compressed to an angle between about 12 to 18 degrees when the cutting bit is inserted into the cavity bore of the bit holder.

The beveled ends function, as leaf springs to apply a supplemental restoring force component to the retainer ring. The deflection of the beveled ends occurs within the elastic range limits of the retainer split sleeve material.

Another objective of the applicant's inventions is to design the protective wear sleeve to have an weakened undercut adjacent the top exposed mining face of the bit holder as the preferential failing point of the cutting tool assembly should the cutting tool be subjected to abnormal loads or torques.

This invention discloses an inexpensive way for affixing a protective wear sleeve to a bit holder and in which substantially no relative movement occurs between the protective wear sleeve and the bit holder vastly improving the operable working lives of both the bit holder and protective wear sleeve. This invention is useful in, mining, road planing or earth moving machine.

Other objects, features and advantages of the present invention will become apparent from the

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following detailed description. It should be understood, however, that the detailed description and the specific examples, while indicating preferred embodiments of the invention, are given by way of illustration only, since various changes and modifications within the spirit and scope of the invention will become apparent to those skilled in the art from this detailed description.

BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1 shows a side view of an embodiment of the invention.

Figure 2 illustrates a cross-sectional view of the bit holder and protective wear sleeve.

Figure 2a is a view taken along view lines A-A in figure 2.

Figure 3 illustrates a perspective view of the retainer.

Figure 4 illustrates a cross-section along the axial length of the retainer.

DETAILED DESCRIPTION OF THE INVENTION

Figure 1 illustrates the cutting tool assembly of the instant invention. The cutting tool assembly includes a bit holder 10 that has a base that is welded to a rotating drum or a chain. A cutting tool 14 normally having a tip made from cemented tungsten carbide and a protective wear sleeve 12 for protecting the bit holder 10 from wear caused by the rotation, rocking and bobbing of the cutting tool during operation of the mining or construction cutting equipment.

~~In figure 2 the wear sleeve is shown inserted in the receiving cavity of the bit holder. The bit holder block has at its forward end adjacent the cutting tool a 5.5 - 7.0 degree (angle w) tapered cavity bore and at a rearward end of the bit holder cavity bore a cylindrical section for receiving a manufactured~~

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rearward disc end portion 22 of the wear sleeve the cylindrical section reduces fish-tailing. The wear sleeve has a complimentary tapered forward end portion 20 that is received in the tapered forward end portion of the cavity bore 16.

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The wear sleeve has an external portion 34 that extends outwardly beyond the bit holder. This portion of the wear sleeve includes a shoulder 32 for grasping, leveraging and prying against in order to remove the wear sleeve.

Between the forward tapered end of the protective wear sleeve and the rearward end of protective wear sleeve is stepped diameter annular groove section 24 adapted to receive a split retainer 26. In figure 2 the retainer 26 is illustrated as being attached to the wear sleeve about the annular groove portion 24. The embodiment in Figure 4 shows the retainer in more detail including a central cylindrical section and two beveled portions at each end 28. As seen in figure 4 in the uncompressed state the beveled ends are angled b degrees from the central axis of the retainer. The angle b is between 22-28 degrees and preferably 25 degrees. When the wear sleeve is fit into the bit holder the beveled ends of the retainer are radially compressed inward by the sidewall of the bit holder cavity bore. The beveled ends are compressed to an angle (b' in figure 2) between about 12 to about 18 degrees when the cutting bit is inserted into the cavity bore of the bit holder. The beveled ends function as leaf springs to apply a supplemental restoring force component in comparison to the restoring force of a conventional straight end cylindrical split sleeve retainer. The deflection of the beveled ends occurs within the elastic range limits of the retainer material.

In one specific design of the embodiment according to figure 2 the wear sleeve shank at the

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annular groove portion has a diameter of 1.260" (inches), the rearward disc end portion 22 and the smallest inward diameter of the tapered frusto-conical portion 20 both have diameters of 1.505". Rounded
5 fillets at both ends of the annular groove form the transition from between the smaller annular groove diameter 1.260" to the larger 1.505" diameters at the groove ends. The fillets have a radius of curvature of approximately .08". The rearward portion 18 of the
10 cavity bore has a diameter of approximately 1.55". The axial length of the annular groove portion 22 of the wear sleeve is 1.030" and the generally cylindrical retainer 26 that surrounds the shank in this annular portion has an axial length of 0.95". The width of the
15 retainer's axial slot illustrated in figure 3 is .56". The retainer is made from 1050 SPRING STEEL, the sheet steel having a thickness of between .058"-.062". When the wear sleeve assembly (i.e. shank and retainer) is hammered into the support block the retainer is
20 compressed and the beveled ends 28 contact the wear sleeve at the rounded fillet transition sections and are deflected from about an initial 25 degrees before being hammered into the bit holder to approximately 15 degrees when the wear sleeve is inserted and the retainer
25 compressed.

The relationship of the combination of frictional forces between the tapered portions of the wear sleeve and the tapered portion of the bit holder along with the retention force of the beveled split
30 retainer adequately prevent undesirable rotation and fretting between the wear sleeve and bit holder. The angle of taper between the mutual forward section of the wear sleeve and bit holder cavity bore is such that these two contact surfaces will not wedge and lock
35 together. The resilient retainer similarly is a releasable design. With applicant's invention it is possible to replace the wear sleeve quickly in one

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